

# PERFORATED PERFECTION







# **UNI-PUNCH** PERFORATED METAL SHEETS

As part of the Unique group, Uni-Punch is WA's leading sheet metal perforator, with a wide range of standard perforation patterns available off the shelf and the ability to produce customised tooling to meet the individual requirements of creative architects and designers.

These versatile products are used in a number of industrial, commercial, architectural and domestic situations, both internally and externally, including cladding, balustrade infill, decorative panels, sound barriers and visual screens.

Combining design flair with strength and functionality, perforated metal sheets are a key element in creating safe and pleasant built environments, determining the amount of light entering buildings, regulating solar heat gain and reducing the need for air-conditioning.

When back-lit, either by natural light or diffused LED illumination, these panels take on a quite striking effect which never fails to generate interest and appreciation.

Uni-Punch perforated metal sheets can be manufactured in a variety of different materials. Coatings and finishes include powder coated, galvanised and anodised.

With Uni-Punch, customers enjoy the benefit of an established and experienced supplier who can offer advice on materials and installation to suit each particular application, whilst providing a rapid and cost-competitive service to every project.

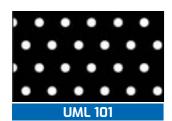
#### **COATINGS & FINISHES GUIDE**

	Steels	Pre Zinc Coated Steels	Corten HW350	Aluminium	Stainless Steel	Brass or Copper	Pure Zinc
Electro Galvanising	Y	Ν	N*	Ν	Ν	Ν	N*
Hot Dip Galvanising	Y*	Ν	N*	Ν	Ν	Ν	N*
Powder Coat	Y	Y	N*	Y*	Y*	Ν	N*
Anodise	Ν	Ν	N*	Y*	Ν	Ν	N*
Linish	Ν	Ν	N*	Y	Y	Ν	N*
Electro Polish	Ν	Ν	N*	N*	Y*	Ν	N*

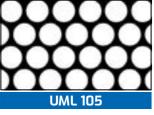
Y/N indicates suitability for coating the particular substrate. \*Denotes the material and coating combination is suitable for external use. Note: corten, aluminium, stainless steel, brass and pure zinc can be used in certain external applications. Please contact your Unique Metals rep to discuss.

## **UNI-PUNCH**

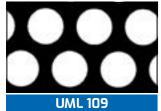
#### STANDARD PERFORATION PATTERNS



Hole: 3.2mm | Pitch: 9.6mm Open Area: 10%



Hole: 8mm | Pitch: 9.5mm Open Area: 64%



Hole: 13mm | Pitch: 17.5mm Open Area: 50%



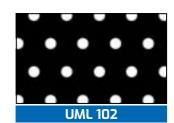
Hole: 6.5mm x 25mm Open Area: \*AUR



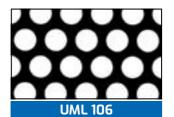
Hole: 10mm | Pitch: 22mm Open Area: 21%



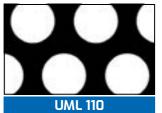
Hole: 30mm x 3.5mm Pitch: Staggered | Open Area: \*AUR



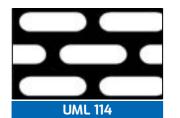
Hole: 4mm | Pitch: 12mm Open Area: 10%



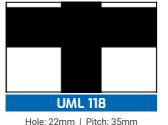
Hole: 9.6mm | Pitch: 11.1mm Open Area: 68%



Hole: 16mm | Pitch: 23mm Open Area: 44%



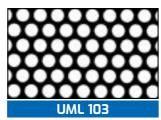
Hole: 6.5mm x 25mm Pitch: Staggered | Open Area: \*AUR



Open Area: 40%



Hole: 25mm x 5mm | Pitch: 10mm Open Area: 40%



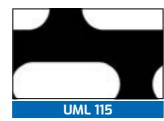
Hole: 5.5mm | Pitch: 6.5mm Open Area: 65%



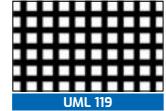
Hole: 9.6mm | Pitch: 12.7mm Open Area: 52%



Hole: 20mm | Pitch: 26 5mm Open Area: 52%



Hole: 12mm x 40mm Pitch: Staggered | Open Area: \*AUR

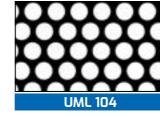


Open Area: 25%

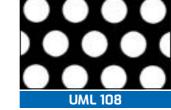


Open Area: \*AUR





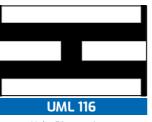
Hole: 6.5mm | Pitch: 8.5mm Open Area: 53%



Hole: 9.6mm | Pitch: 14.3mm Open Area: 41%



Hole: 7mm | Pitch: 12 7mm Open Area: 30%



Hole: 50mm x 4mm Pitch: Staggered | Open Area: \*AUR

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UML 120						

Hole: 30mm x 6mm | Pitch and Open Area: \*AUR



Hole: 165mm x 85mm Open Area: \*AUR





Hole: 200mm x 90mm Open Area: \*AUR

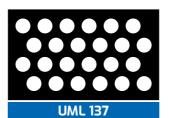




Holes: from 26.2mm x 24.5mm to 42.7mm x 39mm | Open Area: \*AUR



Cluster: 3.2mm | Pitch: 4.907mm Open Area: 39%



Cluster: 6.5mm | Pitch: 9.53mm Open Area: 42%



Cluster: 15mm | Pitch: 20mm Open Area: 51%



**LIMI 126** 

Hole: 195mm x 160mm

Open Area: \*AUR

UML 130

Hole: 19mm x 37mm

Open Area: \*AUR

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**UML 134** 

Cluster: 3.2mm | Pitch: 5.6mm

Open Area: 30%

**UML 138** 

Cluster: 6mm | Pitch: 12.5mm

Open Area: 21%

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Open Area: 35%

#### CAPABILITIES

Maximum Sheet Size	6000mm x 1500mm*
Material Thickness	5mm*

\*Subject to confirmation based on requirements

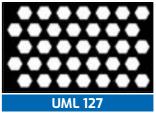




Hole: 5mm | Pitch: 10mm



Holes: 18/12/8mm | Pitch: N/A



Hole: 127mm x 110mm Open Area: \*AUR



**UML 131** 

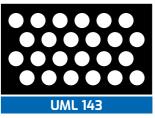
Hole: 80mm x 15mm Louvred Vent



Cluster: 5.5mm | Pitch: 8mm Open Area: 43%



Cluster: 12mm | Pitch: 16.5mm Open Area: 48%



Cluster: 16 5mm | Pitch: 24mm Open Area: 43%

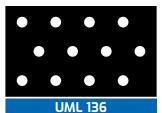


Hole: 120mm x 80mm Open Area: \*AUR



**UML 132** 

Hole: 90mm x 26mm Open Area: \*AUR



Cluster: 5mm | Pitch: 16mm Open Area: 9%



Cluster: 12mm | Pitch: 24mm Open Area: 23%

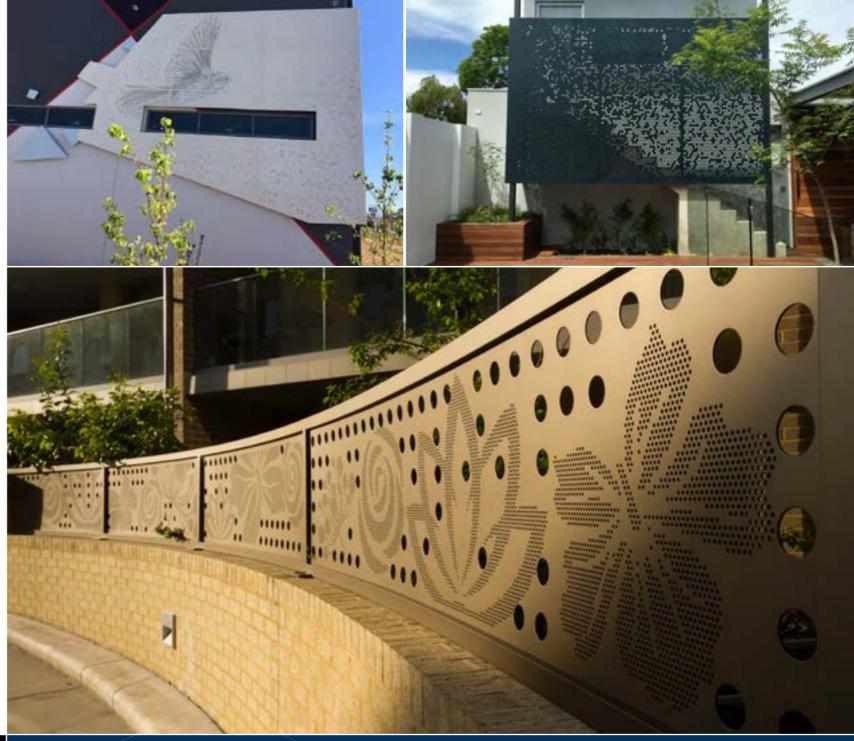


### **UNI-IMAGE** PERFORATED METAL SHEETS

Whilst the extensive range of Uni-Punch standard patterns allows for a variety of unique and diverse designs, with Uni-Image the ability to use a logo, an abstract motif or even a photograph as the basis for the design generates a whole new level of creative possibilities for perforated sheet metal.

The image is created by punching different sized holes into the metal, where the size and spacing of the holes renders the detail present in the original design.

Uni-Image will produce a screen from photographs or original artwork, to create a unique and intriguing product. The overall effect is optimised by elements such as colour, hole size, background environment and viewing perspective, and it's here that your Uni-Image consultant will be the most valuable source of advice.





Uni-Punch and Uni-Image products are available in both standard and custom sheet sizes, with multiple panel solutions recommended for larger projects. Spacers and isolators are used to mount panels and avoid corrosion while the locations for bolt holes can be included in the design, helping to create a seamless visual effect.

Installation specifications will include details of borders, bracketing, and gap sizes between panels, as well as any requirements for folding or curving. By working with your Uni-Punch and Uni-Image consultant at the early stages of a project, these important elements are readily incorporated into the design and manufacture of the panels.

years to come.

Contact Unique Metals today and discuss how to detail your concept, the first step on the way to a creation that will continue to impress and delight your clients for many



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